Technical Data Sheet

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Badalon® PC 20 GF20

PC-GF20

With 20% glass fibres reinforced standard injection moulding grade

Properties	Test Conditions	Test Methods	Units	Typical Value
Mechanical Properties				
Modulus, tensile	-	ASTM D 638	MPa	5 500
Tensile Yield Strength	-	ASTM D 638	MPa	-
Elongation at Yield	-	ASTM D 638	%	-
Elongation at Break	-	ASTM D 638	%	-
Stress at Break [1]	-	ASTM D 638	MPa	105
Strain at Break [1]	-	ASTM D 638	%	3
Bending Strength [2]	23° C	ISO 178	MPa	-
Charpy Impact Strength, unnotched [2]	23° C -30° C	ISO 179/1eU ISO 179/1eU	kJ/m2 kJ/m2	65 -
Notched Charpy Impact Strength [2]	23° C -30° C	ISO 179/1eA ISO 179/1eA	kJ/m2 kJ/m2	10 -
Izod notched Impact Strength [2]	23° C -30° C	ISO 180/1A ISO 180/1A	kJ/m2 kJ/m2	- -
Thermische Eigenschaften				
melting temperature		ISO 3146	°C	-
Temperature of Deflection under Load [4]	0,45 MPa 1,8 MPa	ISO 75-1/2 ISO 75-1/2	°C °C	143 136
Coefficient of Linear Thermal Elongation [5]	parallel direction transverse direction	DIN 53752 DIN 53752	E-4/K E-4/K	- -
Maximum Service Temperature	some hours 20 000 h 50 % Decrease in Tensile Strength or Yield Stress	- IEC 216	°C °C	- -
Flammability [6]	0,8 mm 1,6 mm	UL 94 UL 94	Class Class	HB HB
Glow Wire Test	2 mm 2 mm	GWIT GWFI	IEC-60695-2-13 IEC-60695-2-12	- -
Electric Properties				
Relative Permittivity [7]	1 MHz	IEC 250	-	-
Dissipation Factor [7]	1 MHz	IEC 250	E-4	-
Specific Volume Resistivity [7]	-	IEC 93	Ohm cm	-
Specific Surface Resistivity [7]	-	IEC 93	Ohm	-
Dielectric Strength [7]	-	IEC 243-1	kV/mm	-
Comparative Tracking Index	-	IEC 112	V	175
Other data				
Water Absorption	23° C, Saturation	ISO 62	%	-
Moisture Absorption	23° C, 50 % r.H.	ISO 62	%	0,28
Melt Flow Rate	300°C, 1,2kg	ASTM D 1238	g/10min	-
Density	23° C	ISO 1183	g/cm³	1,34
Processing				
Melt Temperature	-	-	°C	270 – 310
Tool Surface Temperature	-	-	°C	70 – 90
Drying Temperature	-	-	°C	120
Drying Time	-	-	h	3 – 4